USB Programmable, DIN Rail Mount Thin Transmitter

Model TT237-0600, Two-Wire Transmitter, DC Voltage Input, 4-20mA Output

USER'S MANUAL

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IMPORTANT SAFETY CONSIDERATIONS

You must consider the possible negative effects of power, wiring, component, sensor, or software failure in the design of any type of control or monitoring system. This is very important where property loss or human life is involved. It is important that you perform satisfactory overall system design and it is agreed between you and Acromag, that this is your responsibility.

GETTING STARTED

DESCRIPTION

Symbols on equipment:

Means "Refer to User's Manual (this manual) for additional information".

The TT237-0600 is an ANSI/ISA Type II transmitter designed to interface with DC voltage signals (±1V, ±5V, ±10V), isolate the input signal, and modulate a 4-20mA current signal to drive a two-wire current loop. This unit is setup and calibrated using configuration software and a USB connection to Windows-based PC's (Windows XP and later versions only). The unit provides an adjustable input range, input isolation, and variable input filtering.

Key Features

- **Digitally setup and calibrated w/ Windows software via USB.**
- **Thin 12.5mm wide enclosure for high-density DIN-rail mounting.**
- **Separate DC Voltage Inputs for ranges up to ±1V, and ranges up to ±10V.**
- **High measurement accuracy and linearity with 16-bit conversion.**
- **Adjustable input ranges.**
- **Extra output connections support optional sourced output wiring.**
- **Variable Input Filter Adjustment.**
- **Normal or Reverse Acting output.**
- **Convenient two-wire loop power with non-polarized output connections.**
- **Namur compliant loop current.**
- **Wide ambient temperature operation.**
- **Thoroughly Tested and Hardened For Harsh Environments.**
- **CE Approved.**
- **FCC Conformity Class B.**
- **UL/cUL Class 1, Division 2 Approvals.**
- **Model TT237-0600 is ATEX/IECEx Certified for Explosive Atmospheres.**
  Ⓔx II 3 G Ex ec IIC T4 Gc -40°C ≤ Ta ≤ +80°C
  DEMKO 15 ATEX 1561X IECEx UL 18.0091X

Application

For additional information on these devices and related topics, please visit our web site at www.acromag.com and download our whitepaper 8500-904, Introduction to Two-Wire Transmitters.

This transmitter is designed for high-density mounting on T-type DIN rails. Units may be mounted side-by-side on 12.5mm centers.

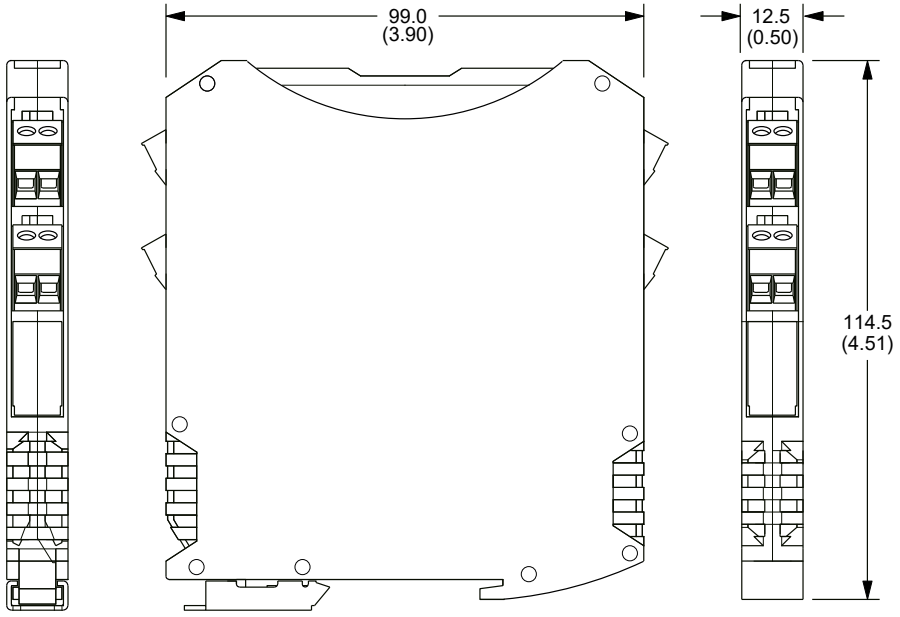
This model isolates a DC voltage input signal and can mate with grounded or non-grounded sensors. It provides a 4-20mA output current linear with input voltage.

The output signal is transmitted via a two-wire, 4-20mA current loop. The two-wire current signal can be transmitted over long distances with high noise immunity. Its inherent live-zero 4mA offset current offers built-in output fault detection, should an output wire break. Extra connection screws at the output allow it to be optionally wired for a "sourced" 4-20mA output configuration (see Optional Output Wiring).

Mechanical Dimensions

Units may be mounted to 35mm "T" type DIN rail (35mm, type EN50022), and side-by-side on 0.5-inch centers.

WARNING: *IEC Safety Standards may require that this device be mounted within an approved metal enclosure or sub-system, particularly for applications with exposure to voltages greater than or equal to 75VDC or 50VAC.*

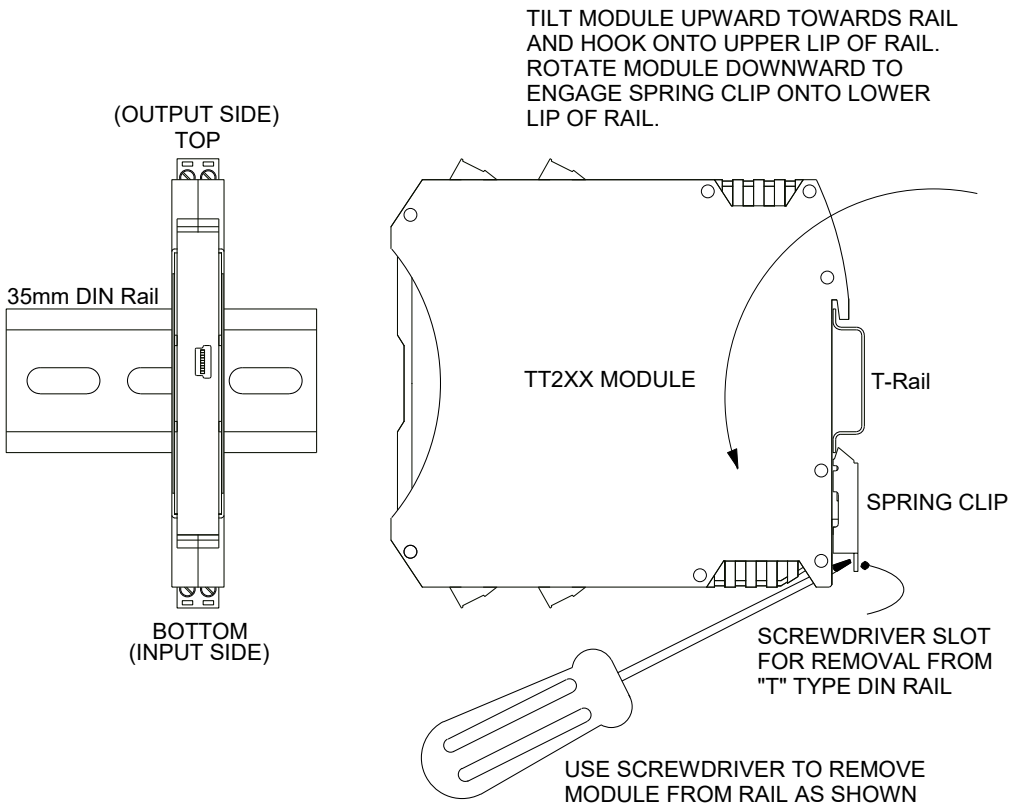


DIMENSIONS ARE IN MILLIMETERS (INCHES)

DIN Rail Mounting & Removal

Refer to the following figure for attaching and removing a unit from the DIN rail. A spring loaded DIN clip is located on the input side bottom. The opposite rounded edge at the bottom of the output side allows you to tilt the unit upward to lift it from the rail while prying the spring clip back with a screwdriver. To attach the module to T-type DIN rail, angle the top of the unit towards the rail and place the top groove of the module over the upper lip of the DIN rail. Firmly push the unit downward towards the rail until it snaps into place. To remove it from the DIN rail, first separate the input terminal blocks from the bottom side of the module to create a clearance to the DIN mounting area. You can use a screwdriver to pry the pluggable terminals out of their sockets. Next, while holding the module in place from above, insert a screwdriver into the lower path of the bottom of the module to the DIN rail clip and use it as a lever to force the DIN rail spring clip down while pulling the bottom of the module outward until it disengages from the rail. Then simply lift it from the rail.

TT2XX MODULE DIN RAIL MOUNTING AND REMOVAL



ELECTRICAL CONNECTIONS

WARNING – EXPLOSION HAZARD – Do not disconnect equipment unless power has been removed or the area is known to be non-hazardous.
WARNING – EXPLOSION HAZARD – Substitution of any components may impair suitability for Class I, Division 2.
WARNING – EXPLOSION HAZARD – The area must be known to be non-hazardous before servicing/replacing the unit and before installing.

Wire terminals can accommodate 14–26 AWG (2.08–0.13mm^2) solid or stranded wire with a minimum temperature rating of 85°C. Input wiring may be shielded or unshielded type. Ideally, output wires should be twisted pair, or shielded twisted pair. Terminals are pluggable and can be removed from their sockets by prying outward from the top with a flat-head screwdriver blade. This model allows up to ±1V input signals to be wired to TB1, and up to ±10V input signals to be wired to TB2. Only one input may drive the current output. Strip back wire insulation 0.25-inch on each lead and insert the wire ends into the cage clamp connector of the terminal block. Use a screwdriver to tighten the screw by turning it in a clockwise direction to secure the wire (0.5-0.6Nm torque). Since common mode voltages can exist on signal wiring, adequate wire insulation should be used and proper wiring practices followed. As a rule, output wires are normally separated from input wiring for safety, as well as for low noise pickup.

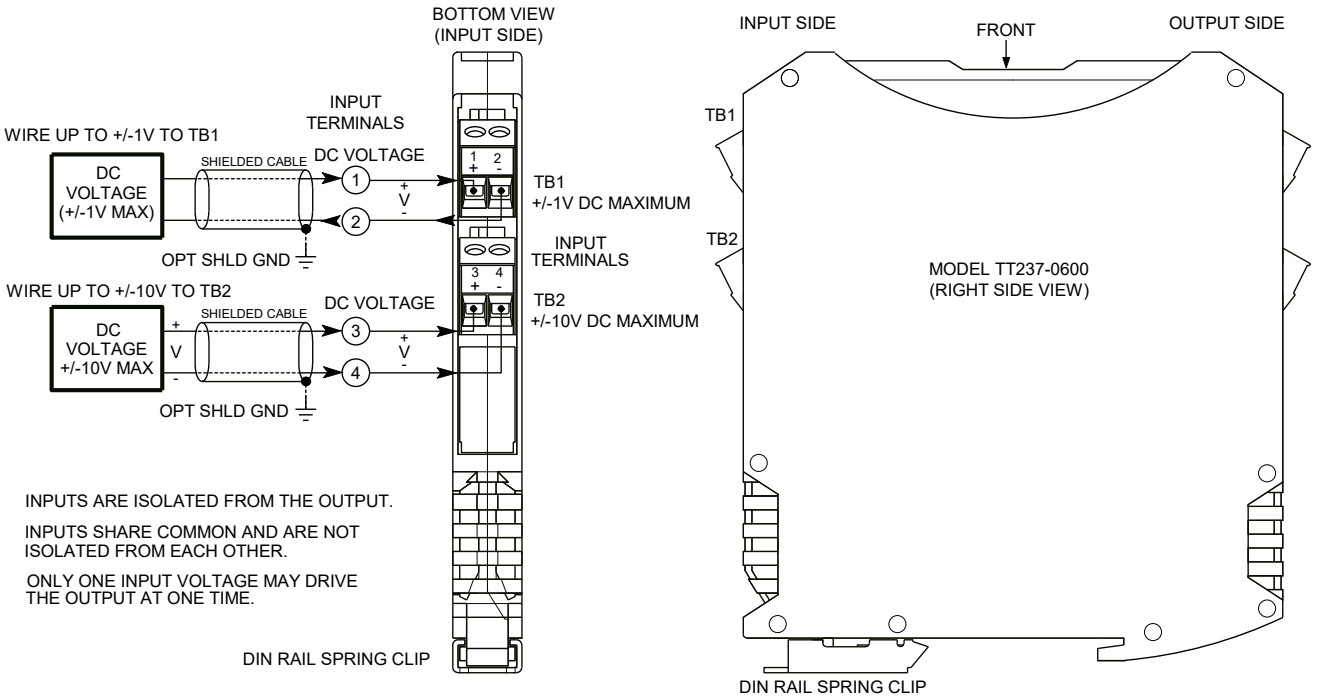
Important – End Stops: For hazardous location installations (Class I, Division 2 or ATEX/IECEx Zone 2) it must use two end stops (Acromag 1027-222) to secure the module(s) to the DIN rail (not shown).

Sensor Input Connections

Sensor wires are wired directly to transmitter input terminals at the bottom of the module (the spring-loaded DIN clip side), as shown in the connection drawing below. Observe proper polarity when making input connections.

- **Transmitter input signal is isolated from output**.
- **±1V DC maximum is wired to the upper terminal block (TB1)**.
- **±10V DC maximum is wired to the lower terminal block (TB2)**.
- **Inputs are polarized "+" and "-".** The positive input is on the left and labeled "+", and the negative input is to its right. Observe proper polarity. See connection figure below.
- **Only one input may drive the output at one time**.

MODEL TT237-0600 INPUT SENSOR WIRING

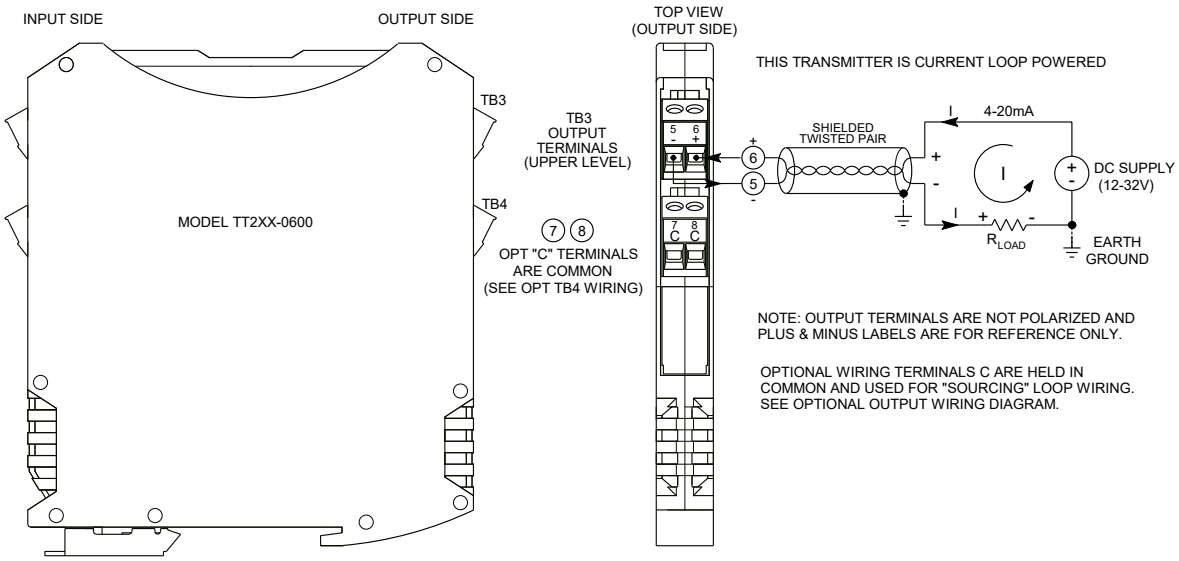


Output/Power Connections

This transmitter has an ANSI/ISA Type 2 output in which the unit's power and output signal share the same two leads, and the transmitter output has a "floating" connection with respect to earth ground applied at the loop supply minus terminal. Connect a DC power supply and load in series in the two-wire loop as shown in the drawing below.

- Output connections are not polarized. The output + and – designations are for reference only with current normally input to Output+ and returned via Output- (current sinking).
- Loop supply voltage should be from 12-32V DC with the minimum voltage level adjusted to supply over-range current to the load, plus 11V MIN across the transmitter, plus any transmission line drop.
- Variation in power supply voltage between the minimum required, and 32V maximum, has negligible effect on transmitter accuracy.
- Variation in load resistance has negligible effect on output accuracy, as long as the loop supply voltage is set accordingly.
- Note the traditional placement of earth ground in the current loop. The transmitter output varies off this ground by the voltage drop in the load resistance and lead-wire.

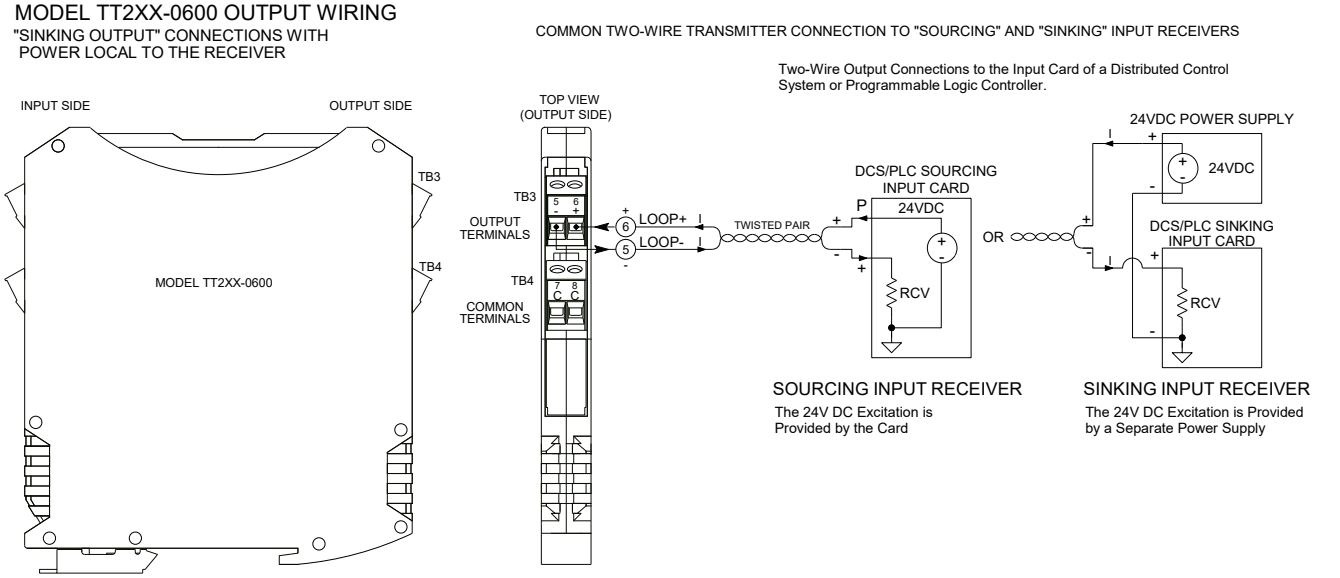
MODEL TT2XX-0600 OUTPUT/POWER WIRING
TRADITIONAL LOOP-POWERED "SINKING OUTPUT" CONNECTIONS



The traditional loop-powered "sinking" output connections are shown above. Shielded twisted-pair wiring is often used at the output to connect the longest distance between the field transmitter and the remote receiver as shown. The output of this transmitter fluctuates relative to earth ground by the voltage drop in the load and connection wire. This makes it flexible in the way it connects to various "Receiver" devices.

Output/Power Connections…

In most installations, the loop power supply will be local to either the transmitter, or local to the remote receiver. Common receiver devices include the input channel of a Programmable Logic Controller (PLC), a Distributed Control System (DCS), or a panel meter. Some receivers already provide excitation for the transmitter loop and these are referred to as "sourcing inputs". Other receivers that do not provide the excitation are referred to as "sinking" inputs, and these will require that a separate power supply connect within the loop. These types of receivers are depicted below:



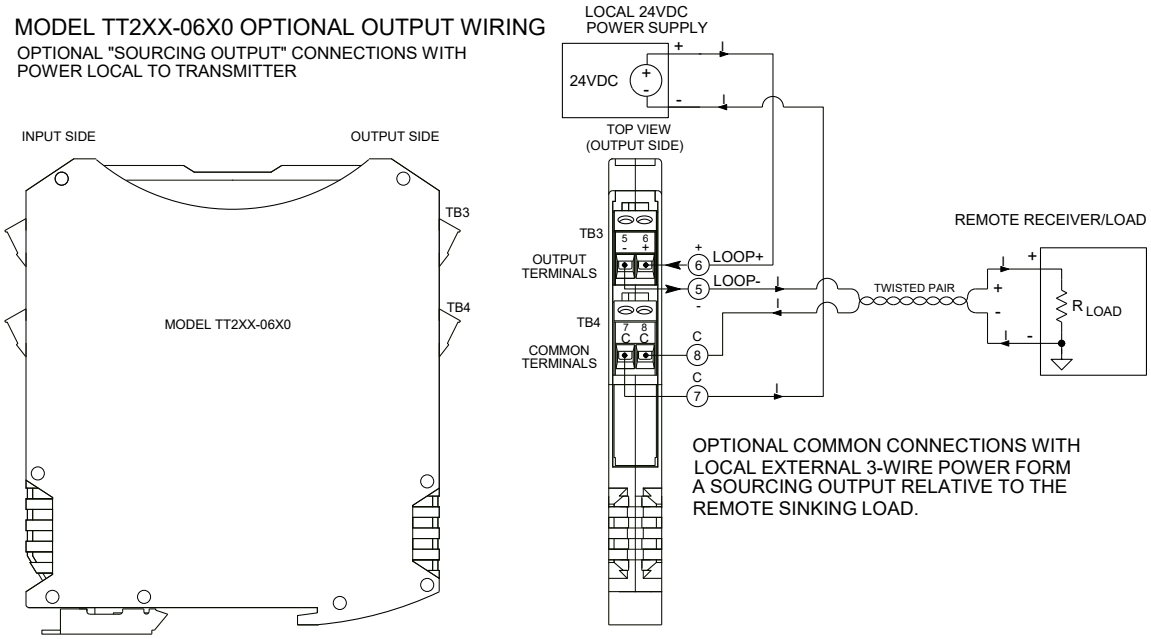
WARNING: For compliance to applicable safety and performance standards, the use of twisted pair output wiring is recommended. Failure to adhere to sound wiring and grounding practices as instructed may compromise safety, performance, and possibly damage the unit.

TIP - Ripple & Noise: Power supply ripple at 60Hz/120Hz is normally reduced at the load by the transmitter, but additional filtering at the load can reduce this ripple further. For large 60Hz supply ripple, connect an external 1uF or larger capacitor directly across the load to reduce excessive ripple. For sensitive applications with high-speed acquisition at the load, high frequency noise may be reduced significantly by placing a 0.1uF capacitor directly across the load, as close to the load as possible.

TIP - Inductive Loads: If the two-wire current loop includes a highly inductive load (such as an I/P current-to-pressure transducer), this may reduce output stability. In this case, place a 0.1uF capacitor directly across the inductive load and this will typically cure the problem.

Output/Power Connections…

This model includes two extra terminal connections at TB4 marked “C”, which provide a convenient wiring point for a “sourcing” wiring variation as shown below. Internally, these two terminals are connected in common with each other and do not connect to the internal circuit. Use of these terminals in your wiring scheme allows you to connect external power local to the transmitter and form a “sourcing” entity from this “sinking” output as shown.



Earth Ground Connections

The unit housing is plastic and does not require an earth ground connection. If the transmitter is mounted in a metal housing, an earth ground wire connection to the metal housing’s ground terminal (green screw) is usually required using suitable wire per applicable codes. See the Electrical Connections Drawing for Output/ Power connections and note the traditional position of earth ground for the two-wire output current loop. Earth ground is normally applied at the output loop power minus terminal and in common with the loop load or loop receiver minus. The Type II transmitter output terminals have a floating connection relative to earth ground and their potential varies with the voltage drop in the load and connection wire. The input is isolated from the output and may be additionally earth grounded.

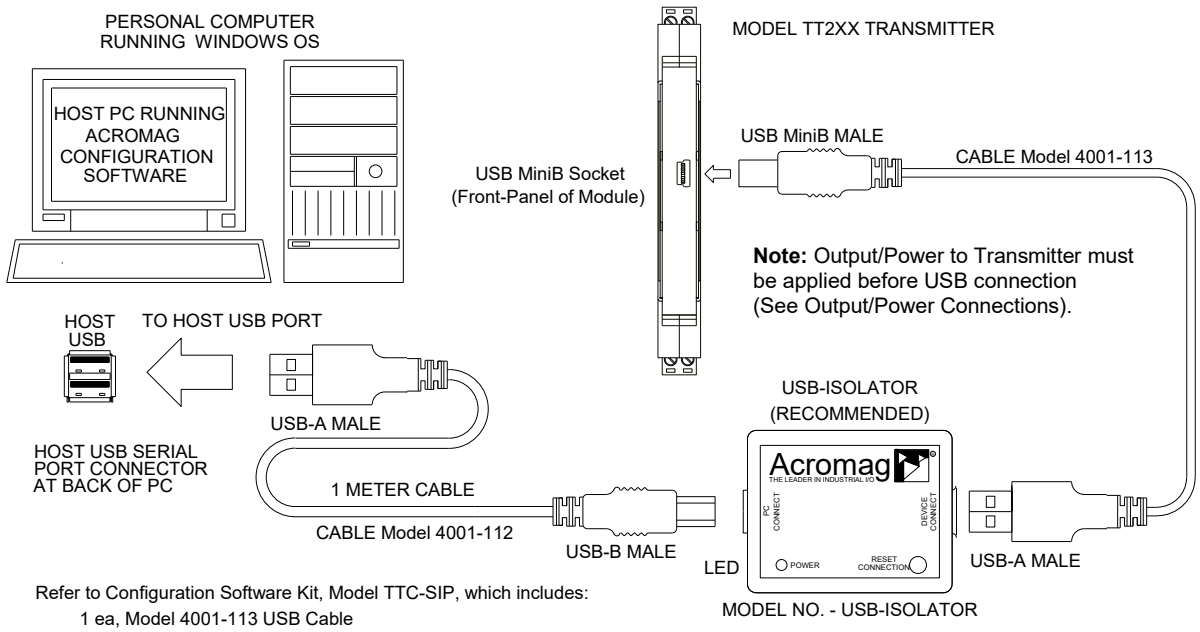
- Respect the traditional position of earth ground in a two-wire current loop and avoid inadvertent connections to earth ground at other points in the output circuit, which would drive ground loops and negatively affect operation. The input is isolated and may additionally be earth grounded.
- A USB isolator is recommended when configuring or calibrating a unit to avoid the ground loop that occurs if your input signal source is also earth grounded (A PC commonly earth grounds its USB port and this makes contact with both the USB signal and shield ground which is held in common to the input circuit ground of this transmitter).

USB Connections

This transmitter is setup, configured, & calibrated via configuration software that runs on a Windows-based PC connected to the unit via USB (Windows XP or later required). Refer to the following drawing to connect your PC or laptop to the transmitter for the purpose of reconfiguration and calibration using this software.

TT SERIES USB TRANSMITTER CONNECTIONS

USED FOR CONFIGURATION AND CALIBRATION OF THE TRANSMITTER IN A SAFE OR ORDINARY LOCATION



Refer to Configuration Software Kit, Model TTC-SIP, which includes:

1 ea, Model 4001-113 USB Cable
1 ea, Model 4001-112 USB Cable
1 ea, Model USB-ISOLATOR
1 ea, Model TT-CONFIG CDROM Software

WARNING: The intent of mating USB with this transmitter is so that it can be conveniently setup and calibrated in a safe area, then installed in the field which may be in a hazardous area. Do not attempt to connect a PC or laptop to this unit while installed in a hazardous area, as USB energy levels could ignite explosive gases or particles in the air.

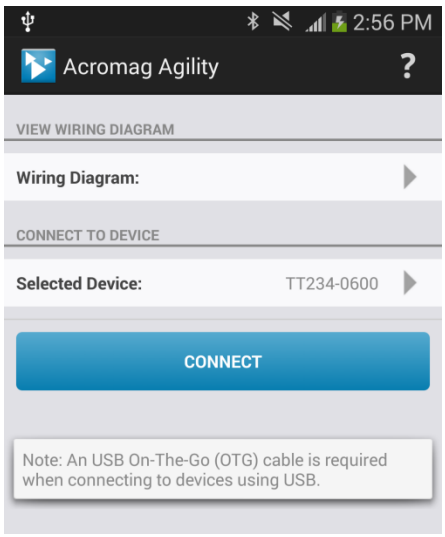
- **USB Signal Isolation is Required (See Below) -** You may use Acromag model USB-ISOLATOR to isolate your USB port, or you can optionally use another USB signal isolator that supports USB Full Speed operation (12Mbps).
- **Configuration Requires USB and Loop Power** - This transmitter draws power from both the current loop and from USB during setup.

IMPORTANT: All USB logic signals to the transmitter are referenced to the potential of its internal input circuit ground. This ground is also held in common with the USB ground and shield ground. The input minus lead of this transmitter is biased 1.25V above input circuit ground. If the input signal source also happens to be earth grounded, then without USB isolation, the earth ground at the PC and at the signal source would effectively short the input bias and truncate the negative range of the input. This is why an isolated USB connection is recommended. Alternatively, you could avoid the use of an isolator if a battery powered laptop was used to connect to the transmitter, and the laptop has no earth ground connection, either directly or via a connected peripheral.

CONFIGURATION SOFTWARE

Quick Overview – Android

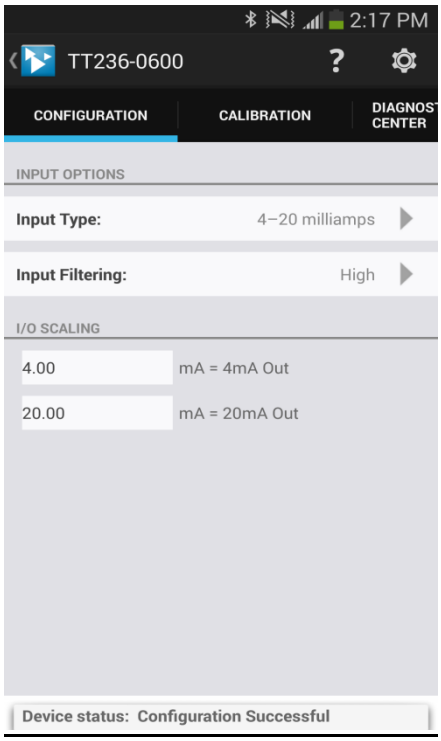
This transmitter can be configured and calibrated via the Acromag Agility™ Config Tool App. This software can be downloaded free of charge from the Google Play store at play.google.com. To connect to this transmitter, a USB OTG (On-The-Go) cable (Acromag 5028-565) and USB A to Mini-B cable (Acromag 4001-113) are required. This app is compatible with Android devices using Ice Cream Sandwich (4.0) or later.



The initial connection screen of the app is shown at left. Once a device is connected, the main portion of the app will launch. The screen is divided into three tabs for this model. A short description of each tab follows.

Connection Screen Setup – DEVICE SELECT (First Connect to Unit Here)

- Select from connected transmitters by tapping the **[Select Device]** button. This will bring up a list of attached devices. Select the desired device and tap the Connect button to open the device.
- To view wiring diagrams of a particular transmitter, tap the **[Wiring Diagram]** button and select the desired model. Swipe left or right to view more diagrams. No connection is required to view the diagrams.
- Android requires user permission to access external hardware. If the Device List displays "No Device Permission", select this device and when prompted to give permission to access the USB device, tap **[OK]**.



Configuration Tab – CONFIGURE I/O

- Once connected, the app will automatically read your transmitter and display its current configuration.
- Changing any option on this page will send the changes to the transmitter instantly. The device status at the bottom of the page will report if the changes were sent successfully.

Calibration Tab – (Calibrate the Input and/or Output if Needed)

- On screen instruction will guide the setup to properly calibrate the transmitter. After completing instructions, tap the **[Calibrate]** button.
- The device status at the bottom of the page will report if the calibration was sent successfully.

Diagnostic Center Tab – (Verify Input operation)

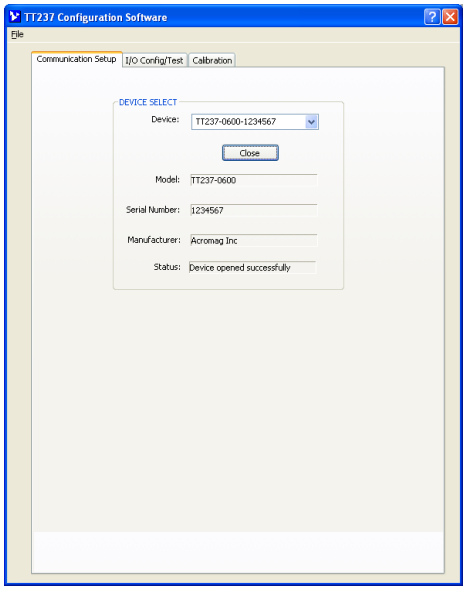
- Select the polling indicator by tapping the **[Indicator]** button.
- Start polling by tapping the **[Start Polling]** button.

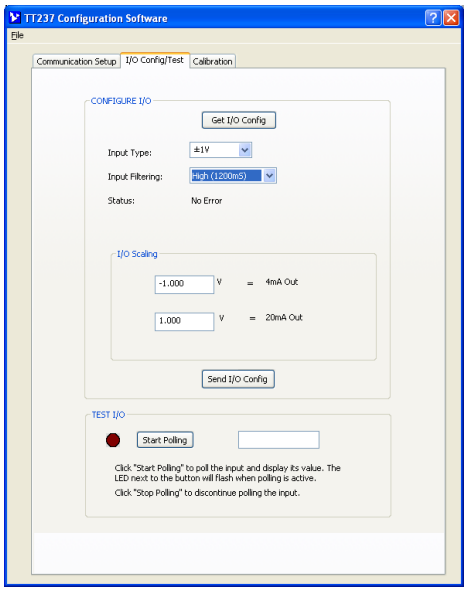
Utility Page – (Reboot or Restore Settings)

- Tap the **[Gear]** in the Action bar to access the Utility Page.
- You can tap the **[Restore/Reset Factory]** utility buttons to get out of trouble if you ever misconfigure or miscalibrate a transmitter.

Quick Overview – Windows

*Click **"Open"** to connect to the TT237-0600 and your screen will look similar to the following:*





This transmitter can be configured and calibrated via its Configuration Software and a USB connection to your PC or laptop. The configuration software can be downloaded free of charge from our web site at www.acromag.com. This software is also included on a CDROM bundled with the Configuration Kit TTC-SIP (see Accessories section). For this model, look for program TT237Config.exe. The software is compatible with XP or later versions of the Windows operating system.

The initial configuration software screen for this model is shown at left. The Configuration screen is divided into three pages as follows: Communication Setup, I/O Config/Test, and Calibration. A short description of each of these pages follows.

Communication Setup – DEVICE SELECT (First Connect to Unit Here)

- Select from connected transmitters using the Device scroll field and Open/Close communications with them.
- Display the Model, Serial Number, and Manufacturer of the connected transmitter, and report the Status of the connection communication.

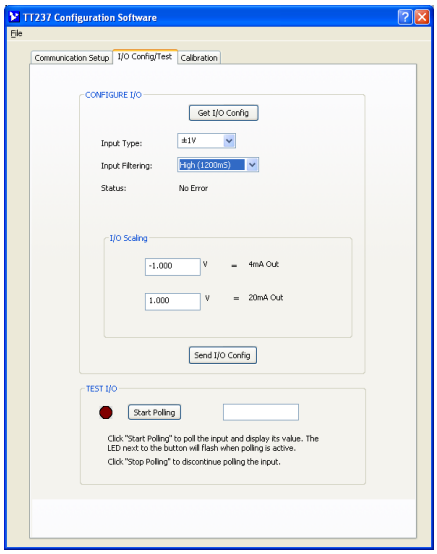
This section is used to select a connected transmitter, and open/close communications with it. Device connection Status is also indicated here, along with the connected transmitter's ID info (Model, Serial Number, & Manufacturer).

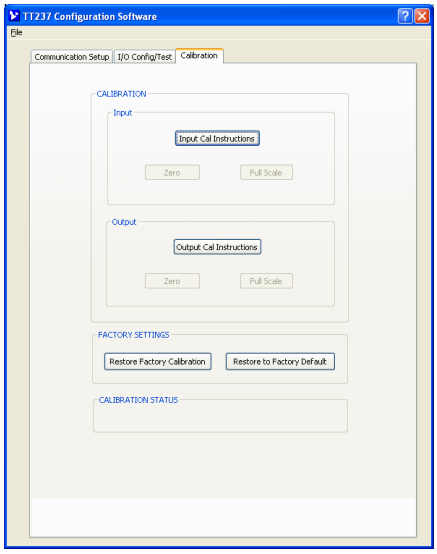
I/O Config/Test – CONFIGURE I/O (Reconfigure and/or Test the Unit Here)

- You can click the **[Get I/O Config]** button to retrieve the I/O configuration of the currently connected transmitter.
- Select input range (±10V, ±5V, ±1V, 0-1V, 0-5V, and 0-10V). Note that ranges up to ±1V only apply to inputs wired at TB1, ranges wider than ±1V must be wired to TB2.
- Set the level of digital filtering to High, Medium, or Low. The corresponding I/O response time varies with filter selection to 1200ms, 150ms, and 50ms respectively.
- View the unit's configuration communication status in the Status field.
- Use the I/O Scaling fields to specify the specific input range endpoints that are to correspond to the 4mA and 20mA output endpoints.
- Last, after making I/O changes, send your settings to the unit by clicking the **[Send I/O Config]** button and following the on-screen prompts.

For detailed configuration and calibration procedures, see the Operation Step-By-Step section of the Technical Reference on page 15 of this manual.

Quick Overview - Windows..





HELP – You can press F1 for Help on a selected or highlighted field or control. You can also click the [?] button in the upper-right hand corner of the screen and then click to point to a field or control to get a Help message pertaining to the item you pointed to.

I/O Config/Test - TEST I/O (Optional, Verify Unit Operation Here)

After making I/O configuration changes, you can use the TEST I/O controls to Start/Stop Polling the input channel, as required to check your input readings.

- Click **[Start Polling]** to periodically read your input channel and validate its operation. Click **[Stop Polling]** to stop polling the input channel. Note the simulated red lamp left of the button flashes slowly when the software is polling the input channel. Stop polling before writing a configuration or selecting another page.

CALIBRATION (Calibrate the Input and/or Output if Needed)

This unit has already been factory calibrated. If you encounter excessive error, you can click the Calibration tab to display the Calibration control page shown in the second screen at left.

To calibrate the Input or Output stage of this model, simply click the respective Input or Output "Instructions" button to get started and follow the on-screen prompts.

Input…
First set the Input Range to calibrate from the I/O Config/Test page and be sure to click the **[Send I/O Config]** button before attempting calibration. On the Calibration page, click the **[Input Cal Instructions]** button to begin input calibration.

When you click the **[Zero]** or **[Full Scale]** buttons of the Input Calibration section, you will be prompted to apply a specific voltage level at TB1 or TB2, according to the selected range. Once you have applied this signal to the correct input terminals, click the **[OK]** button of the prompt to calibrate and follow the on-screen instructions.

Output…
Click the **[Output Cal Instructions]** button to begin output calibration. You will be prompted to adjust the input signal as required to drive the output to precisely 4.000mA (Zero), or 20.000mA (Full-Scale). Then once the output is set to zero or full-scale, you simply click the corresponding **[Zero]** or **[Full-Scale]** button of the CALIBRATION - Output section to set the output range zero or full-scale endpoint.

Factory Settings (Use Only In Case of Trouble or for Sanitation Purposes)

- Restores a transmitter to its original factory calibration.
- Restores a transmitter to its initial factory configuration.

You can click the **[Restore Factory]** buttons if you ever misconfigure or miscalibrate a transmitter in such a way that its operation appears erratic.

Calibration Status (Bottom of Screen)

- Displays communication status messages for the calibration process.

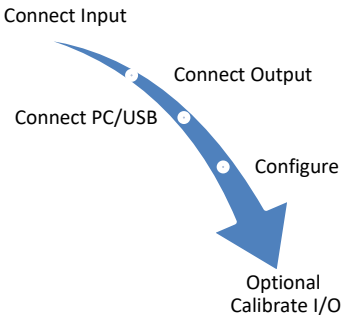
The CALIBRATION STATUS message bar at the bottom of the screen will display status messages relative to calibration.

TECHNICAL REFERENCE

OPERATION STEP-BY-STEP

Connections

This section will walk you through the Connection-Configuration-Calibration process step-by-step. But before you attempt to reconfigure or recalibrate this transmitter, please make the following electrical connections

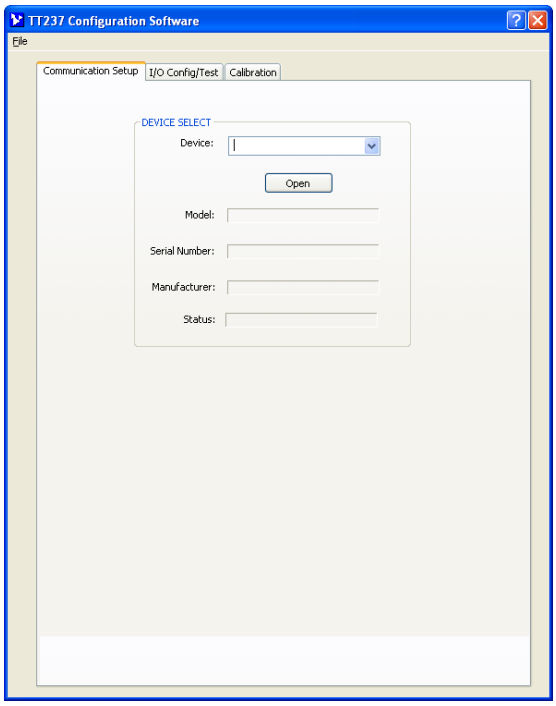


Note: Your input source and output meter must be accurate beyond the unit specifications, or better than ±0.1%. A good rule of thumb is that your equipment source accuracy should be four times better than the rated accuracy you are trying to achieve with this transmitter.

1. **Connect Input:** Refer to Sensor Input Connections of page 7 and connect a precision voltage source to the input, as required. Your source must be adjustable over the range desired for zero and full-scale. Note that TB1 is only for signals up to ±1V maximum, while TB2 can be driven with signals up to ±10V maximum.
2. **Connect Output/Power:** Refer to Output/Power Connections of pages 8 and 9 and wire an output current loop to the transmitter as illustrated. You will need to measure the output current accurately in order to calibrate the unit. You could connect a current meter in series in this loop to read the loop current directly (not recommended). Alternatively, you could simply connect a voltmeter across a series connected precision load resistor in the loop, and accurately read the output current as a function of the IR voltage drop produced in this resistor (recommended). In any case, be sure to power the loop with a voltage that is minimally greater than the 11V required by the transmitter, plus the IR drop of the wiring and terminals, plus the IR drop in the load. To compute the IR drop, be sure to use a current level that considers the maximum over-scale current (up to 24mA).
   Loop Power Supply Voltage: Make sure your voltage level is at least 11V plus 0.020*load_resistance. Ideally, it should be great enough to drive the 24mA over-range current into your load (i.e. up to 11V+ 0.024*Rload, assuming line drop is negligible and the maximum possible over-range is considered). Always apply power to the transmitter output loop even when connected to USB.
3. **Connect to PC via USB:** Refer to USB Connections of page 11 and connect the transmitter to the PC using the USB isolator and cables provided in the Configuration Kit TT-SIP.

Now that you have made your input, output/power, and USB connections and applied power to your loop, you can execute the TT237Config.exe software to begin configuration of your unit (software is compatible with XP or later versions of the Windows operating system).

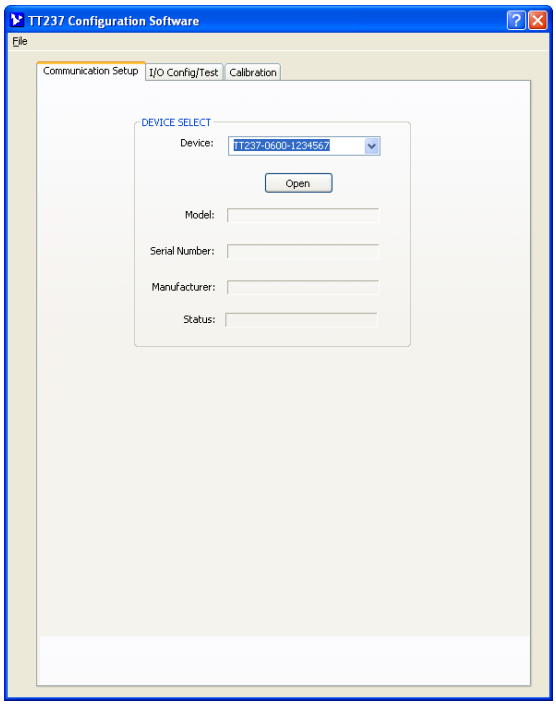
Configuration



After executing the Acromag Configuration software for this model, the screen shown at left will appear **if you have not already connected to your transmitter via USB** (note fields are blank under these conditions).

Connect your PC to the unit via USB and its model-serial information will appear in the Device scroll field as shown in the second screen at left.

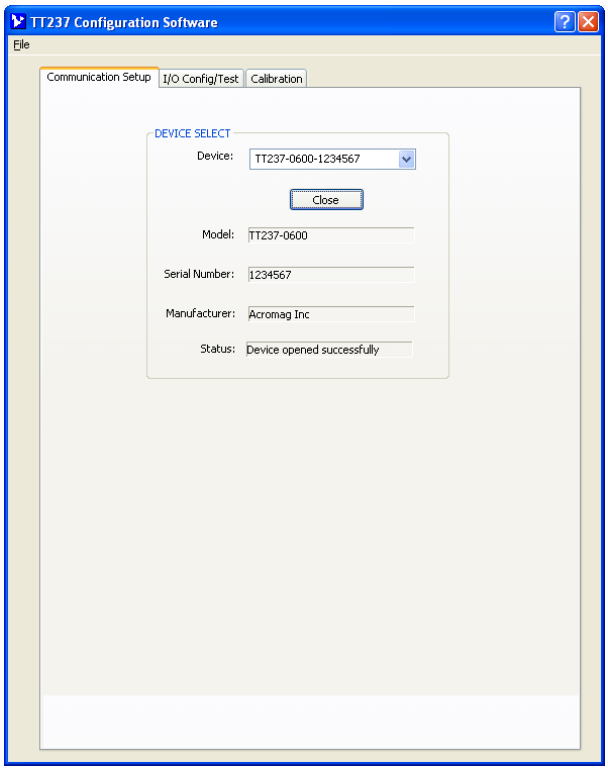
If you are connected to more than one unit via a USB hub, you can use the Device scroll field to select another unit using the serial information suffix of the Device Model to discern one unit from another.

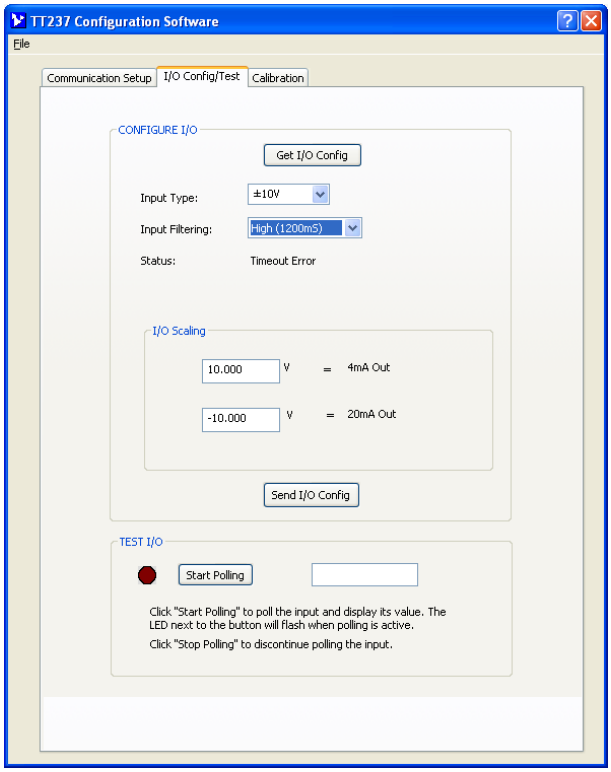


Once you have selected a device, click the **[Open]** button to open communication with the unit.

After clicking **[Open]**, the selected unit's Model, Serial Number, Manufacturer, and connection Status will be displayed as shown in the first screen of the next page.

Configuration…





After you connect USB and "Open" communication with a unit, the Status field indicates "Device opened successfully" as shown in first screen at left.

At this point, you can click the "I/O Config/Test" tab to begin configuring the unit, or to optionally test its operation.

> Note that you should already have loop power connected to the transmitter. You will not be able to calibrate a unit or test it without loop power also applied.

When you click the "I/O Config/Test" tab, the software retrieves the unit's current configuration and displays it within the I/O Config/Test page similar to the second screen shown at left. If you make changes to this Configuration Screen, but do not write them to the unit, you can retrieve the module's current configuration by clicking the **[Get I/O Config]** button at the top of this screen.

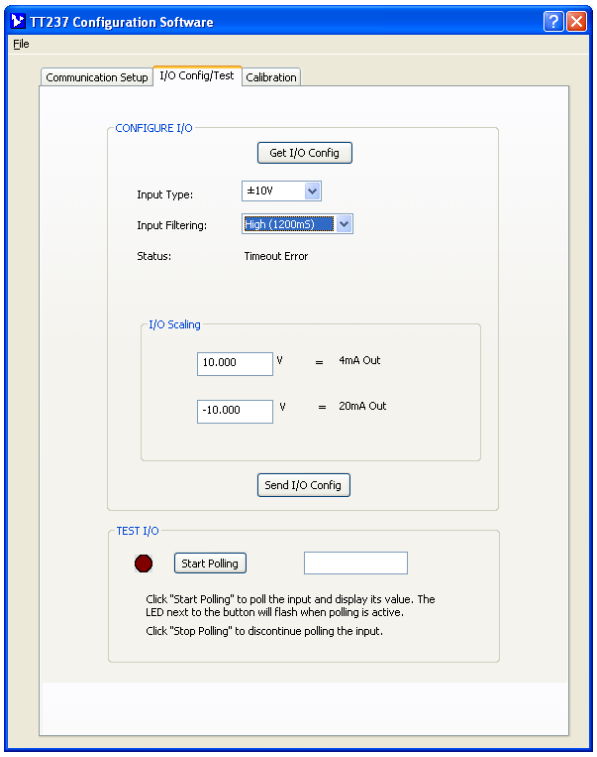
This model has two input channels, one for current, and one for voltage. DC current input is wired to TB1 (the upper terminal block), while DC voltage input is wired to TB2 (the lower terminal block). Only one input may drive the output current loop at one time and this is determined by your input range selection.

Select the Input Range…

You can select from DC voltage ranges of ±1V up to ±10V. If you are wired to TB1, you are limited to DC voltage ranges up to ±1V (-1V to +1V, and 0 to 1V). If you are wired to TB2, then you may select DC Voltage ranges up to ±10V (-10 to +10V, -5V to +5V, 0-5V, and 0-10V).

Note that any input range you pick can be rescaled to the output, allowing you to use only a portion of the selected input range to drive the 4-20mA output current loop, if desired. However, resolution will decrease proportionally as you rescale the input smaller than the nominal input range. If you reduce the input range too far, this will reduce the signal resolution, magnify potential error, and degrade the signal-to-noise ratio of the input channel. Be cognizant of the magnitude of your scaled range and be sure to wire it to the appropriate input terminal, as ranges less than ±15V would yield very poor resolution if wired to TB2, which is intended for ranges above ±15V, and up to ±150V.

Configuration…



HELP – You can press **[F1]** for Help on a selected or highlighted field or control. You can also click the **[?]** button in the upper-right hand corner of the screen and click to point to a field or control to get a Help message pertaining to the item you pointed to.

Note that if you make any changes to this screen, which represents the current configuration of the connected module, the only way to preserve your changes is to either write them to the device by clicking **[Send I/O Config]** after completing the changes, or by saving it to a file by clicking **"File"** in the upper left-hand corner of the screen.

Select the Input Filtering…

You may select the level of digital filtering to apply to the input channel as Low, Medium, or High. The respective I/O response times are indicated in parenthesis next to your filter selection. Note that higher filter levels result in lower average noise, but with a slower I/O response time.

Select the I/O Scaling…

You may rescale selected input range to use only a portion of the range to drive the 4-20mA output if desired. But be careful not to reduce the range too much, as resolution is proportionally diminished and noise/error is magnified.

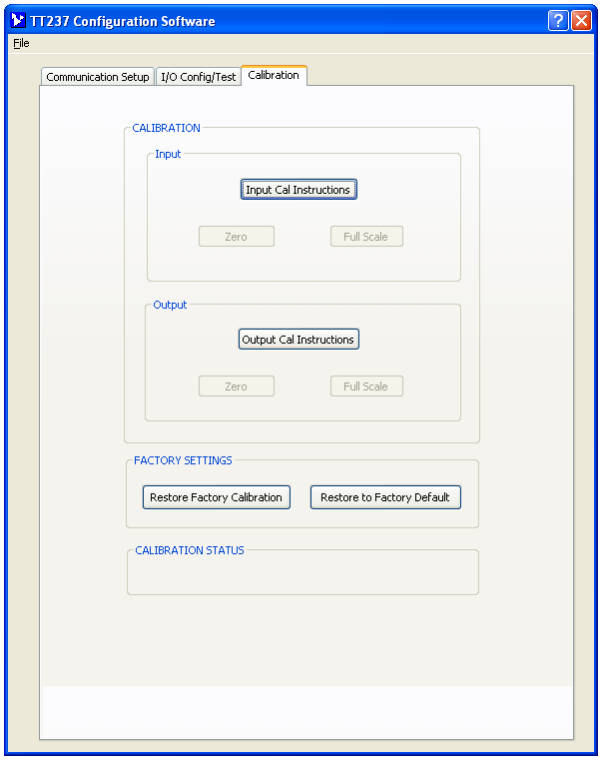
In the corresponding I/O Scaling field, set the input signal minimum/zero value to correspond to 4mA of output current, and the input signal maximum/full-scale value to correspond to 20mA of output current. Note that some under and over-range is built into each range selection. You can optionally swap input levels to configure a reverse acting output response if desired.

If the input zero and full-scale points are chosen too close together, performance will be degraded.

Once you have made your configuration selections, click the **[Send I/O Config]** button to write them to the module. You can read the status of your communication with the module in the Configure I/O Status field. Alternately, you could click **"File"** in the upper left hand corner to save the settings to a file on your PC, for reference later, or for duplicating your configuration on other modules.

At this point, you can test the module's operation by clicking the **[Start Polling]** button to trigger the software to periodically read the input and display its value in the field to the right of this button. Note the simulated lamp next to the button flashes slowly each time it samples the input. Click the **[Stop Polling]** button to stop polling the input channel before moving onto the next page.

Calibration (Optional)



CAUTION-Input Calibration: Driving input levels outside of the nominal input range of the unit will not be acceptable for calibration of zero or full-scale. Since input levels cannot be validated during field calibration, incorrect signal levels will produce an undesired output response.

This unit has already been factory calibrated. If you have configured your unit and encountered excessive error, you can click the Calibration tab to display the Calibration control page shown at left.

IMPORTANT: This unit has already had its input and output channels factory calibrated with a high level of precision. If you attempt to recalibrate the input or output channel, you could degrade its performance if you do it improperly, or you use lower grade equipment. Consider your decision to recalibrate carefully.

Calibration of this model is a simple two-part process initiated by simply clicking the respective Input or Output **[Instructions]** button to get started and follow the on-screen prompts.

CALIBRATION - Input

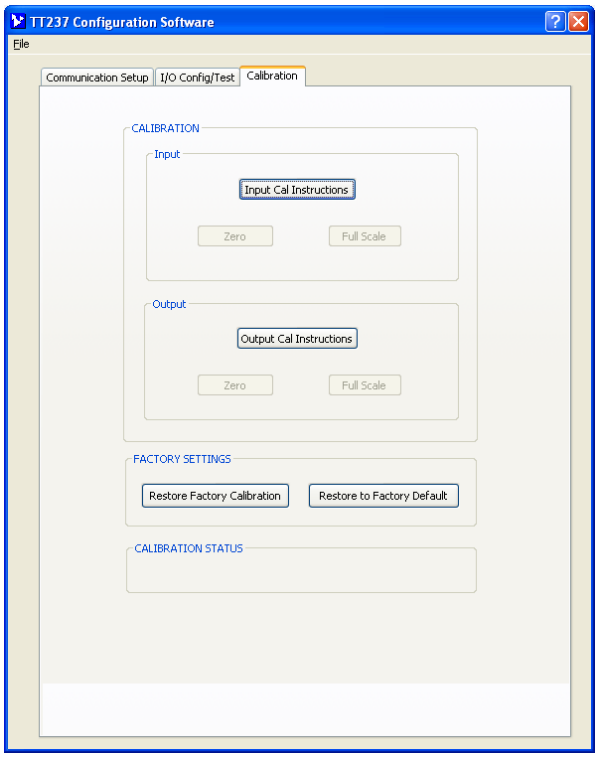
*Before attempting to recalibrate the input, first set the Input Range to calibrate from the "I/O Config/Test" page. Additionally, make sure you write your selections to the unit by clicking the **[Send I/O Config]** button of that page.*

Click the **[Input Cal Instructions]** button to begin input calibration and enable the Input [Zero] and [Full-Scale] buttons.

Click the Input **[Zero]** button and you will be prompted to input the minimum value of your selected input range at the appropriate input channel (note that it uses the nominal range endpoints, not the scaled range endpoints). If you are wired to TB1, this will be -1V or 0V for ±1V and 0-1V input ranges. If you are wired to TB2, this will be -10V, -5V, or 0V, for the ±10V, ±5V, 0-5V, and 0-10V input ranges. Note that the software does not use your scaled zero, but the zero of the nominal input type/range you selected. Once you input the zero precisely, click the [OK] button of the prompt to calibrate zero, then follow the on-screen prompt.

Click the Input **[Full-Scale]** button and you will be prompted to input the maximum value of your selected input range at the appropriate input channel. Depending on input type/range, this will be 1V, 5V, or 10V. The software does not use your scaled full-scale, but the full-scale of the nominal input type/range. Once you input full-scale precisely, click the **[OK]** button of the prompt to calibrate full-scale and follow the on-screen prompt.

Calibration…



CALIBRATION – Output

Click the **[Output Cal Instructions]** button to begin output calibration and enable the Output [Zero] and [Full-Scale] buttons.

First adjust the input signal as necessary to drive the output current to precisely 4.000mA. Be sure to measure this level accurately or performance will be degraded. After driving the output to 4.000mA, click the Output **[Zero]** button of the Calibration Output section to calibrate the output zero level.

Next adjust the input signal as necessary to drive the output current to precisely 20.000mA. Be sure to measure this level accurately or performance will be degraded. After driving the output to 20.000mA, click the Output **[Full-Scale]** button of the Calibration Output section to calibrate the output full-scale level.

If following calibration, your output acts erratic or appears imprecise, you may need to repeat input or output calibration, being very careful to take accurate measurements and input correct signal levels. If you are measuring voltage across an output load resistance to measure the current level (recommended), make sure that you use exact resistance when calculating the measured loop current. Also when rescaling, make sure that you have adequate input span, as "too-tight" input spans have diminished resolution and will magnify error.

Factory Settings

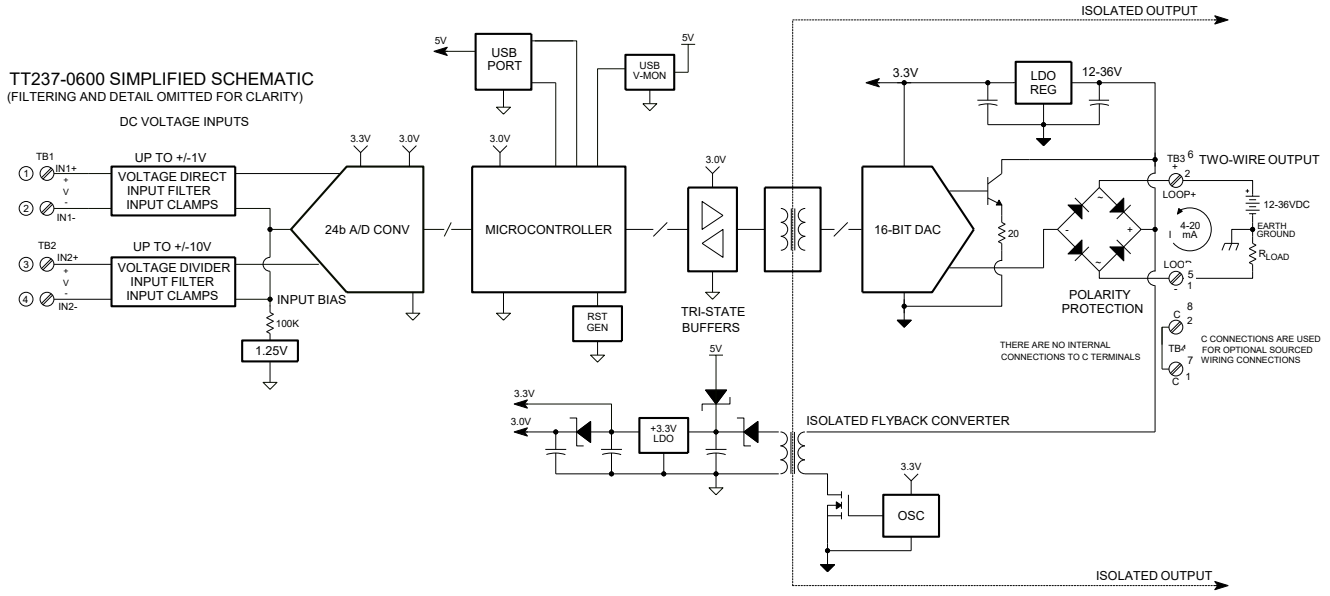
You can use the **[Restore Factory Calibration]** button of the Calibration page to restore the transmitter's original factory calibration if you think you made an error during recalibration, have degraded its performance, or the input appears erratic.

You can use the **[Restore to Factory Default]** button to return the unit to its original factory state (see Specifications Reference Test Conditions) and configuration settings. This does not restore calibration, only configuration. Alternately, this button can be used as a sanitation tool to restore the unit to its initial configuration.

Calibration Status

This field displays calibration status messages like "No Error", "Transfer Error", and "Timeout Error" during calibration. If you encounter a Transfer or Timeout Error, you may have to repeat the calibration process.

BLOCK DIAGRAM



How It Works

Key Points of Operation

- Unit is Loop Powered
- Input is Isolated from Output
- Input is Differential & Bipolar
- Two Separate Voltage Inputs for different ranges.
- Output/Power Terminals are Not Polarized
- Input circuit ground is common to USB ground.
- USB powers a portion of the input circuit when connected, but not the output.

This transmitter uses a microcontroller and a high-resolution A/D to convert the input signal to a serial digital pulse stream that is then isolated via a pulse transformer and transmitted to a current-loop DAC. Power for the isolated input side of the circuit is provided via an isolated flyback converter that operates in parallel with the output loop. Setup involves selecting the nominal input range, selecting a filter level, and scaling your desired input range endpoints to 4mA and 20mA at the output. Input/Output scaling can also be done in reverse to produce a reverse acting output signal. The maximum over-range output signal is approximately 24mA, the under-range signal is ~3.5mA. Refer to the block diagram above to gain a better understanding of how this transmitter works.

The input/USB and output/power circuits are isolated from each other. The USB port ground is common to the input circuit ground. The USB port ground of most PC's is also common to the USB cable shield and earth ground. Input signals could be grounded or ungrounded. For this reason, it is recommended that USB signals be isolated when connected to a PC to prevent a ground loop from occurring between the PC earth ground and a grounded input sensor, which would have the negative affect of pulling the input bias supply to ground, and clipping the negative portion of the bipolar input range.

TROUBLESHOOTING

Diagnostics Table

*Before attempting repair or replacement, be sure that all installation and configuration procedures have been followed and that the unit is wired properly. Verify that power is applied to the loop and that your loop power supply voltage is sufficient to supply over-scale current into the load (MIN 0.020*Rload), plus 11V at the unit terminals, plus any line drop.*

If your problem still exists after checking your wiring and reviewing this information, or if other evidence points to another problem with the unit, an effective and convenient fault diagnosis method is to exchange the questionable unit with a known good unit.

Acromag's Application Engineers can provide further technical assistance if required. Repair services are also available from Acromag.

POSSIBLE CAUSE	POSSIBLE FIX
Software Does Not Detect Unit or Communication Setup Screen is Blank…	
USB is not connected between unit and host PC.	Verify USB cable from isolator is plugged into the unit and the isolator. Verify that USB cable from PC is also plugged into the PC USB port and into the isolator.
USB has not enumerated the device.	Use the reset button on the Acromag USB isolator to trigger renumeration of the transmitter, or simply unplug and replug the USB cable to the transmitter.
Communication or power was interrupted with USB connected and config software running.	Close the current connection with the software, then select and re-open the transmitter for communication (or simply exit the Configuration software and reboot it).
Cannot Communicate with Transmitter via USB…	
Unit fails to operate or exhibits an output shift when connected to USB…	
Output shifts off-range when you connect USB…	
A missing USB Isolator could cause a ground loop between a grounded input sensor and earth ground at the connected Personal Computer's USB port.	Isolated transmitters can be used with grounded or ungrounded inputs, but you can only connect grounded sensors if the USB signals are also isolated. Without USB isolation, a ground loop is created between a grounded input and earth ground of the PC USB port. This module's input is biased 1.25V off input ground to process negative-going signals. Earth ground applied via the non-isolated USB connection with an earth grounded sensor would clip the input bias and truncate the negative signal range. It's best to connect to USB via a USB isolator for this reason, and for increased safety and noise immunity. Use an isolator like the Acromag USB-ISOLATOR. Otherwise, use a battery powered laptop to configure the transmitter which does not normally earth ground its USB port.
Output Erratic, Not operational, or at Wrong Value…	
Is your loop power supply at the correct level for your load?	Verify loop voltage level. Ideally, your supply must be adequate to provide 11V MIN to the transmitter, plus the IR drop in the load, plus the IR drop in the lead wires, and all at the maximum loop current (24mA).

Diagnostics Table…

POSSIBLE CAUSE	POSSIBLE FIX
Cannot Calibrate Input Channel…	
Is input wired properly?	Check that input is wired to +/- input terminals using the correct polarity.
Cannot Calibrate the Output or Cannot Test the Unit…	
Loop power ON to the unit?	The unit receives power from both USB (when connected), and its output loop power supply. While you can configure a unit over USB without loop power applied, it also requires a loop power connection to Test its operation or calibrate it.
Unit drives a low current, but fails to drive current at/near/or above 20mA…	
Loop supply voltage is too low to support a full-scale or over-range current level in the loop load.	Check power voltage level. Make sure it is at least 11V plus 0.020*Rload. If the transmit distance is long, then it must have added voltage to support the IR drop in the wire. Ideally, the voltage should also have ample overhead to drive the load at the maximum upscale output current of 24mA.
Cannot Measure Input Voltage or Current…	
Input may be connected to wrong terminal.	Only voltages up to ±1V may connect to TB1. If you mistakenly wire these lower voltage signals to TB2, your resolution will be poor as TB2 has a 12.52:1 divider at its input (TB1 is the upper terminal block). Likewise, if you connect ±10V or ±5V to TB1, you would drive it into over/under-range.
For input step, output appears to make 2 steps to reach its final value…	
For a step change in the input, the A/D needs 2 input samples to charge to its final level.	When you step the input signal, it takes two samples for the A/D to charge up to its final value, and this is evident when using a scope to examine the output transition in response to a step change at the input, which appears to make two steps to arrive at its final level.
Output goes to Over-Range (24mA/22mA) or Under-Range Limit (3.5mA)…	
This indicates that either the input signal is out of range, or a sensor lead has broken. It can also occur due to contention between earth ground at the PC USB port and the input sensor. A fully upscale signal can also indicate failed communication with the output DAC (firmware problem).	Check the input signal with respect to its range and reduce or increase it as required to drive the output current within its linear operating range. A fully upscale or down-scale signal can be driven by a sensor fault, such as an open or broken sensor lead. Also check the wiring of your input sensor. If you are not isolating USB, check for a ground loop between a grounded sensor and earth ground of the PC USB port.

Diagnostics Table…

POSSIBLE CAUSE	POSSIBLE FIX
Output holds last value when I connect USB…	
Unit is awaiting initialization via its configuration software used to set it up, configure it, and calibrate it.	Boot the configuration software to regain operation. The USB port is intended for setup and configuration of the module and it should not be left connected to USB without also booting the software.
Minimum Output Current is Greater than 4mA…	
Unit thinks it has USB power present and is consuming more power needed for writing memory.	This can occur if the unit is plugged into the isolator, but the isolator is not plugged into the PC. If you are breaking the USB connection to the unit, always break it between the isolator and the module and do not allow an unconnected isolator to remain connected to the module.

Service & Repair Assistance

This unit contains solid-state components and requires no maintenance, except for periodic cleaning and transmitter configuration parameter (zero and full-scale) verification. The enclosure is not meant to be opened for access and can be damaged easily if snapped apart. Thus, it is highly recommended that a non-functioning transmitter be returned to Acromag for repair or replacement. Acromag has automated test equipment that thoroughly checks and calibrates the performance of each transmitter, and can restore firmware. Please refer to the Acromag Service Policy and Warranty Bulletins, or contact Acromag for complete details on how to obtain repair or replacement.

ACCESSORIES

Software Interface Package

Software Interface Package/Configuration Kit – Order TTC-SIP

- USB Signal Isolator
- USB A-B Cable 4001-112
- USB A-mini B Cable 4001-113
- Configuration Software CDROM 5040-944

This kit contains all the essential elements for configuring TT230 & TT330 family Transmitters. Isolation is recommended for USB port connections to these transmitters and will block a potential ground loop between your PC and a grounded current loop. A software CDROM is included that contains the Windows software used to program the transmitter.

USB Isolator

USB Isolator – Order USB-ISOLATOR

- USB Signal Isolator
- USB A-B Cable 4001-112
- Instructions 8500-900

This kit contains a USB isolator and a 1M USB A-B cable for connection to a PC. This isolator and cable are also included in TTC-SIP (see above).

USB A-B Cable

USB A-B Cable – Order 4001-112

USB A-B Cable 4001-112

This is a 1 meter, USB A-B replacement cable for connection between your PC and the USB isolator. It is normally included with the TTC-SIP Software Interface Package and also with the isolator model USB-ISOLATOR.

USB A-mini B Cable

USB A-mini B Cable – Order 4001-113

- USB A-mini B Cable 4001-113

This is a 1 meter, USB A-miniB replacement cable for connection between the USB isolator and the TT230 transmitter. It is normally included in TTC-SIP.

Note that software for all TT Series models is available free of charge, online at www.acromag.com.

USB OTG Cable

USB OTG Cable – Order 5028-565

- USB OTG Cable 5028-565

This is a 6 inch, USB On-The-Go cable for connection between the USB A-mini B Cable and a mobile phone or tablet. It is required to use the Acromag Agility™ Config Tool App.

Note that the Acromag Agility ™ Config Tool is available free of charge, online at the Google Play store.

End Stops

End Stops – Order 1027-222

- End Stops for 35 mm DIN Rails 1027-222

For hazardous location installations (Class I, Division 2 or ATEX/IECEx Zone 2) it must use two end stops (Acromag 1027-222) to secure the module(s) to the DIN rail (not shown).

SPECIFICATIONS

Model Number

Model TT237-0600

Signal Transmitter
Isolated DC Voltage Input
Two-Wire Loop-Powered
CE Approved
Includes UL/cUL Class 1, Division 2 approvals

Custom calibration to your specifications can be added as a separate line item at time of purchase.

The TT237 model prefix denotes a DC voltage input type of the DIN-Rail Mounted Series 230 "Thin Transmitter" family. The trailing "-0600" model suffix denotes 2-wire loop power with CE and UL/cUL Class 1, Division 2 Approvals.

Optional factory calibration to your own specifications is ordered as a separate line item at time of purchase, and on a per unit basis. Factory calibration will require the specification of nominal input range (DC voltage), scaled input range Zero voltage, and scaled input range Full-Scale voltage. You can also specify a normal or reverse acting output and a filter level. You can obtain form 8500-858 for specifying this calibration from our web site at www.acromag.com.

The standard model is calibrated by default to reference test conditions for ±1V DC (at TB1) mapped to 4 to 20mA at the output.

Recalibration of any model will require use of a TTC-SIP configuration kit, ordered separately (see Accessories section).

Models can be mounted on standard "T" Type DIN rail.

Input

This model has two separate inputs for DC voltage, according to maximum range, but only one input can drive the output loop at one time. DC voltage up to ±1V is input at TB1 terminals, and DC voltage up to ±10V is input at TB2 terminals.

Input Reference Test Conditions: ±1V input at TB1, or ±5V input at TB2; 25°C Ambient; 24V DC Loop Supply; 250Ω load.
DC Voltage (±1V MAX at TB1, ±10V MAX at TB2): Configurable for ±1V, 0-1V, ±10V, ±5V, 0-10V, and 0-5V DC nominal input ranges. The input voltage is processed differentially by the A/D converter. Nominal input ranges may be rescaled to drive the 4-20mA output using only a portion of the input range. There are two separate input points, but only 1 input may drive the output at a time.
Input Impedance: 15MΩ minimum at TB1 (no resistor divider), and 1084.6KΩ at TB2 (a 12.5:1 resistive divider is present at TB2).
Input Overvoltage Protection: Bipolar Transient Voltage Suppressers (TVS) rated to 14V working, and 30V clamp level typical. Also includes differential input diode clamping, capacitive filtering, and series resistance.
Analog to Digital Converter (A/D): Input utilizes a 24-bit, Σ-Δ A/D converter. To simplify I/O scaling, its signal is normalized to a bipolar range count of ±25000 (see Resolution below).

Input…

Input Resolution: The A/D of this model divides the input signal range into a number of parts that can be calculated via the expression (Vin*Gain/1.25)*32768+32768, with Gain=1 for all input ranges. Vin is the DC input voltage of this model after the resistive divider (TB2 divider is 86.6K/1084.6K, no divider at TB1). To simplify scaling, the resultant A/D count is then normalized using a bipolar conversion scheme of ±25000 corresponding to ±100% of input range. That is, -100%, 0% and +100% are represented by decimal values –25000, 0, and 25000, respectively. The effective input resolution for a given range will be the lowest resolution of either the A/D conversion, or its normalized value. An indication of nominal input resolution is expressed as the number of parts between the input range low and high endpoints as shown in Table 1 (the shaded value is the effective resolution of the input for the nominal range, and is the lowest of the A/D resolution or its normalized value).

Table 1: Input Resolution Per Nominal Input Type/Range

In Type/Range	A/D Input Resolution	Normalized Input Resolution
-1V to +1V DC[1]	1 part in 52428	**1 part in 50000**
0 to 1 DC[1]	1 part in 26214	**1 part in 25000**
-10V to +10V DC[2]	**1 part in 41862**	1 part in 50000
-5V to +5V DC[2]	**1 part in 20930**	1 part in 50000
0-10V DC[2]	**1 part in 20931**	1 part in 25000
0 to 5V DC[2]	**1 part in 10465**	1 part in 25000

[1] These ranges apply to signals wired to TB1 (no resistive divider).
[2] These ranges apply to signals wired to TB2 (86.6K/1084.6K resistive divider).

This unit allows a portion of the nominal input range to be rescaled to the 4-20mA output. However, your effective input resolution will be proportionally diminished as you reduce the input range span below its nominal range. The actual I/O resolution of this transmitter will be the lowest resolution of the input, or the output DAC (output DAC is 1 part in 43690 for 4-20mA).

Input Filter: Normal mode filtering, plus digital filtering, optimized and fixed per input range within the Σ-Δ ADC.

Noise Rejection (Common Mode): 138dB @ 60Hz, typical with 100Ω input unbalance.

Output

Output Range: 4 to 20mA DC nominal range, with under-range capability down to 3.5mA, and over-range capability up to 24mA. The output signal is linear with respect to DC input voltage.

Output Accuracy: Accuracy is better than ±0.05% of span, typical (±0.1% Max), for nominal input ranges. Relative accuracy varies with calibrated input and output span. Accuracy includes the combined effects of repeatability, terminal point conformity, and linearization, but does not include sensor error.

Output Ripple/Noise: Less than ±0.1% of output span.

Note – High Speed Acquisition: Additional filtering at the load is recommended for sensitive applications with high-speed acquisition rates. High frequency noise may be reduced or eliminated by placing a 0.1uF capacitor directly across the load, and right at the load. For excessive 60Hz supply ripple, a 1uF or larger capacitor is recommended at the load.

Output…

Output Ambient Temperature Effect: The combined effect of zero and span drift over temperature is better than ±0.008% of span per °C (±80ppm/°C) over the full ambient temperature range for reference test conditions (see Input Specifications).
Output DAC Resolution: Output DAC is 16-bit and its output current is approximated via the expression (programmed_count/65536)*24mA. The min loop current is ~3.5mA, typical, which is approximated via a DAC program count of 9120. Likewise, 4mA corresponds to a count value of ~10923, and 20mA to ~54613. Thus, for the 4-20mA output range, we have an output resolution of 54613-10923, or 1 part in 43690. The effective I/O resolution of this unit will be the lowest resolution of either the input, or the output.
Output Response Time: For an input step change driving 4 to 20mA into a 250Ω load with a 24V power, the response time varies with digital filter level as follows:

FILTER LEVEL	RESPONSE TIME (TYPICAL)
Low Filter	50ms
Medium Filter	150ms
High Filter	1200ms

Output Power Supply: 12-32V DC SELV (Safety Extra Low Voltage), 24mA maximum. The supply voltage across the transmitter must not exceed 36V, even with a shorted load. The supply voltage level must be chosen to provide a minimum of full-scale current to the load (0.020*R typical), plus 11V minimum to the transmitter terminals, plus any line drop. Ideally, your supply should drive over-scale current levels up to 24mA into load. Reverse polarity protection is included as output terminals are not polarized. The ± output polarity labels on the enclosure are for reference only.
CAUTION: *Do not exceed 36VDC peak to avoid damage to the unit. Terminal voltage above 11V minimum must be maintained across the unit during operation.*
Output Power Supply Effect: Less than ±0.001% of output span effect per volt DC of supply change.
Output Compliance and Load Resistance Equation: 11V minimum, transmitter. Unit will drive 13V typical to the load with a 24V loop supply and 20mA loop current (650Ω), assuming negligible line drop. Compute R_{load} (Max) = (V_{supply} - 11V)/0.020A for 20mA full-scale output current. If you need to drive over-scale current of 24mA, adjust the 0.020A denominator of this expression to 0.024A. Refer to the following table:

V_{supply} Volts	Max R_{load} w/20mA & No Line Drop
12V	50Ω
18V	350Ω
24V	650Ω
32V	1050Ω

Output Load Resistance Effect: Less than ±0.001% of output span effect for a ±100Ω change in load resistance.

USB Interface

IMPORTANT – USB Isolation is recommended: The input of this transmitter is isolated from its output and can be connected to grounded or un-grounded input sensors. However, the input circuit ground is connected in common to the USB power/ signal/shield ground. This will make a connection to earth ground at the PC when directly connected to the USB port of a Personal Computer without using an isolator. Without USB isolation, this connects the 1.25V input bias supply to input ground if the sensor is also earth grounded. This interferes with operation by truncating the negative range and may cause the output to shift. For this reason, USB isolation is strongly recommended when connecting to a PC.

Unit includes a USB socket for temporary connection to a PC or laptop for the purpose of setup and reconfiguration. USB isolation is required when connected to a grounded input signal (see note at left). During reconfiguration and calibration, the transmitter receives power from both the USB port and the output loop. Both power sources must be present to calibrate the unit.
CAUTION: Do not attempt to connect USB in a hazardous environment. Transmitter should be setup and configured in a safe environment only.
Data Rate: USB v1.1 full-speed only, at 12Mbps. Up to 32K commands per second. USB 2.0 compatible.
Transient Protection: Adds transient voltage protection on USB power & data lines.
Inrush Current Limiting: Includes series inrush current limiting at USB power.
Cable Length/Connection Distance: 5.0 meters maximum.
Driver: No special drivers required. Uses the built-in USB Human Interface Device (HID) drivers of the Windows Operating System (Windows XP or later versions only).
USB Connector: 5-pin, Mini USB B-type socket, Molex 67503-1020.

PIN	DEFINITION
1	+5V Power (Includes Inrush Current Limiting)
2	Differential Data (+)
3	Differential Data (-)
4	NC – Not Connected
5[1]	Power Ground (Connects to Signal Ground via ferrite bead)
SHLD[1]	Signal Ground (Connects directly to Signal Ground)

[1]**Note:** Most Host Personal Computers (except battery powered laptops) will connect earth ground to the USB shield and signal ground.

Enclosure & Physical

General purpose plastic enclosure for mounting on 35mm “T-type” DIN rail.
Dimensions: Width = 12.5mm (0.5 inches), Length = 114.5mm (4.51 inches), Depth = 99.0mm (3.90 inches). Refer to Mechanical Dimensions drawing.
I/O Connectors: Removable plug-in type terminal blocks rated for 12A/250V; AWG #26-12, stranded or solid copper wire.
Program Connector: USB Mini B-type, 5-pin. See USB Interface.
Case Material: Self-extinguishing polyamide, UL94 V-0 rated, color light gray. General purpose NEMA Type 1 enclosure.
Circuit Board: Military grade fire-retardant epoxy glass per IPC-4101/98.
DIN-Rail Mounting: Unit is normally mounted to 35x15mm, T-type DIN rails. Refer to the DIN Rail Mounting & Removal section for more details.
Shipping Weight: 0.5 pounds (0.22 Kg) packed.

Environmental

These limits represent the minimum requirements of the applicable standard, but this product has typically been tested to comply with higher standards in some cases.

Operating Temperature: -40°C to +80°C (-40°F to +176°F).

Storage Temperature: -40°C to +85°C (-40°F to +185°F).

Relative Humidity: 5 to 95%, non-condensing.

Isolation: Input/USB and the output/power circuits are isolated from each other for common-mode voltages up to 250VAC, or 354V DC off DC power ground, on a continuous basis (will withstand 1500VAC dielectric strength test for one minute without breakdown). Complies with test requirements of ANSI/ISA-82.01-1988 for voltage rating specified.

Installation Category: Suitable for installation in a Pollution Degree 2 environment with an Installation Category (Over-voltage Category) II rating per IEC 1010-1 (1990).

Shock & Vibration Immunity: Conforms to: IEC 60068-2-6: 10-500 Hz, 4G, 2 Hours/axis, for sinusoidal vibration; IEC 60068-2-64: 10-500 Hz, 4G-rms, 2 Hours/axis, for random vibration, and IEC 60068-2-27: 25G, 11ms Half-sine, 18 shocks at 6 orientations, for mechanical shock.

Electromagnetic Compatibility (EMC)

Minimum Immunity per BS EN 61000-6-1:

1) Electrostatic Discharge Immunity (ESD), per IEC 61000-4-2.
2) Radiated Field Immunity (RFI), per IEC 61000-4-3.
3) Electrical Fast Transient Immunity (EFT), per IEC 61000-4-4.
4) Surge Immunity, per IEC 61000-4-5.
5) Conducted RF Immunity (CRFI), per IEC 61000-4-6.

This is a Class B Product with Emissions per BS EN 61000-6-3:

1) Enclosure Port, per CISPR 16.
2) Low Voltage AC Mains Port, per CISPR 14, 16.
3) DC Power Port, per CISPR 16.
4) Telecom / Network Port, per CISPR 22.
5)

Agency Approvals

Electromagnetic Compatibility (EMC): CE marked, per EMC Directive 2004/108/EC.

FCC Conformity: This device complies with Part 15, Class B of the FCC rules.

Safety Approvals: UL Listed (USA & Canada). Hazardous Locations – Class I, Division 2, Groups A, B, C, D Hazardous Location or Nonhazardous Locations only. These devices are open-type devices that are to be installed in an enclosure suitable for the environment.

ATEX/IECEx Certified: Model TT237-0600 is ATEX/IECEx Certified for Explosive Atmospheres per ATEX Directive 2014/34/EU which complies with standards EN IEC 60079-0:2018, EN IEC 60079-7:2015 +A1:2018, IEC 60079-0 Edition 7, and IEC 60079-7 Edition 5.1.

Ⓔx II 3 G Ex ec IIC T4 Gc -40°C ≤ Ta ≤ +80°C

DEMKO 15 ATEX 1561**X** IECEx UL 18.0091**X**

X = Special Conditions

1) The equipment shall only be used in an area of not more than pollution degree 2, as defined in EN/IEC 60664-1.
2) The equipment shall be installed in an enclosure that provides a degree of protection not less than IP 54 and only accessible with the use of a tool in accordance with EN/IEC 60079-0.
3) Transient protection shall be provided that is set at a level not exceeding 140 % of the peak rated voltage value at the supply terminals to the equipment.

Reliability Prediction

Reliability Prediction
MTBF (Mean Time Between Failure): MTBF in hours using MIL-HDBK-217F, FN2. *Per MIL-HDBK-217, Ground Benign, Controlled, G_BG_C*

Temperature	MTBF (Hours)	MTBF (Years)	Failure Rate (FIT)
25°C	966,903 hrs	110.4 years	1,034
40°C	632,455 hrs	72.2 years	1,581

Configuration Controls

Software Configuration Only via USB
This transmitter drives an analog output current in a 2-wire loop proportional to a sensor input based on the differential voltage measurement across the sensor (for voltage input at TB1 or TB2). No switches or potentiometers are used to make adjustments to this transmitter. Its behavior as an isolated signal amplifier/transducer is determined via programmed variables set using a temporary USB connection to a host computer or laptop running a Windows-compatible configuration software program specific to the transmitter model. This software provides the framework for digital control of all configuration and calibration parameters, and this information is stored in non-volatile memory.

Refer to Operation Step-By-Step in the Technical Reference section of this manual for detailed information on available software control of this model.

Revision History

The following table shows the revision history for this document:

Release Date	Version	EGR/DOC	Description of Revision
02-OCT-12	A	BC/KLK	Initial Acromag release.
26-JULY-13	B	CAP/ARP	Added UL Mark to this model (removed pending), refer to ECN #13G017 for additional information. Added note to USB connections drawing, refer to ECN #13F005 for additional information.
16-DEC-13	C	JEB/ARP	Updated MTBF Numbers. Removed P.O. Box from address.
4-NOV-14	D	JEB/ARP	Added Acromag Agility™ Config Tool Quick Guide. Added USB OTG cable in Accessories Section.
15-OCT-2015	E	CAP/MJO	Added ATEX symbols / statements.
19-AUG-2016	F	CAP/MJO	Corrected “Shock and Vibration Immunity” and “Circuit Board” specifications.
06-NOV-2017	G	ARP/FJM	Improved clarity to standard model calibration information.
27-NOV-2018	H	CAP/ARP	Added IECEx / FCC statements.
18 NOV 2022	J	CAP/AMM	Update EN IEC Standards. Changed ATEX/IECEx protection method from “nA” to “ec”.